

Concours Special Tips

The following assembly list of finishes is the correct finish for nuts, bolts, washers, and other standard parts as listed in **Master Parts Books** and **Factory Assembly Manuals**.

Example: 304803-S8 1967 Mustang 200 Vibration Damper Pulley Bolt
S8 - Zinc Plated

FINISH OF STANDARD PARTS

The "S" suffix on numbers covering Standard Parts represents the finish of the part as shown by the following list:

SUFFIX	FINISH	SUFFIX	FINISH
S	Plain	S43	Zinc plate plus chromate
S-M	Nonelectrolytic plating	S43B	Zinc plate plus chromate - black
S-X	Wax sealer	S45	Chrome plate - stainless steel
S2	Phosphate and lubricant	S46	Black phenolic
S3	Black paint	S47	Chromium plate
S4	Phosphate and oil	S48M	Cadmium/tin plate
S5	Copper plate	S49	Epoxy - black
S6	Nickel plate	S50	Cadmium plate plus iridescent chromate
S7	Cadmium plate	S51	Zinc plate plus iridescent chromate
S8	Zinc plate	S52	Phosphate and oil (blue)
S8B	Zinc plate	S53	Baked white organic coating
S9	Zinc plate - bright chromate	S54	Cadmium/zinc plate and chromate
S10	Tinned	S55	Cadmium plate and chromate, organic
S11	Copper plate	S57	Zinc plate and chromate, organic
S12	Lacquer to match trim	S58	Phosphate and dry lubricant
S13	Chrome plated	S70	Zinc plate - bright chromate
S14	Nickel plate - Butler finish	S71	Zinc plate and chromate
S15	Oxidized	S72	Zinc plate and chromate and lubricant
S16	Lead plate	S73	Zinc plate - black
S18	Case hardened	S74	Zinc plate - matt black
S20	Cement coat	S75	Chromium plated
S21	Lacquer for identification	S76	Phosphate coat plus lubricant
S23	Rustless steel-head polished	S78	Chromium plate
S26	Cadmium or zinc plate and enamel	S79	Zinc plate and chromate
S28	Sterile coating	S80	Zinc plate and chromate
S32	Enamel - black or olive drab	S81	Enamel - black or olive drab phosphate
S34	Case hardened cadmium finish	S82	Zinc plate
S35	Zinc coat	S91	O-Ring material
S36	Zinc plate and dichromate	S92	O-Ring material
S37	Chrome plate	S93	O-Ring material
S38	Raven finish	S94	O-Ring material
S39	Cadmium plate	S95	O-Ring material
S40	Zinc plate	S98	O-Ring material
S41	Pre-galvanized coat	S100	Special
S42	Cadmium plate - black	S200	Special

ABBREVIATIONS

assy.	assembly	fill.	fillister	R.H.	right hand	P/C	property class
blk.	black	hard.	hardened	l/washer	lock washer	spec.	special
cad.	cadmium	hd.	head	No.	number	sq.	square
dia.	diameter	hex.	hexagon	O.D.	outside diameter	std.	standard
dichr.	dichromate	I.D.	inside diameter	L.H.	left hand	UBS	unified bearing stress